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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/536,871	02/16/2006	Rolf Brisberger	HM-631PCT	4414
40570 7590 01/19/2010 FRIEDRICH KUEFFNER 317 MADISON AVENUE, SUITE 910			EXAMINER	
			TUROCY,	DAVID P
NEW YORK, NY 10017			ART UNIT	PAPER NUMBER
			1792	
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)		
	10/536,871	BRISBERGER ET AL.		
Office Action Summary	Examiner	Art Unit		
	DAVID TUROCY	1792		
The MAILING DATE of this communication appeariod for Reply	ppears on the cover sheet with the	ne correspondence address		
A SHORTENED STATUTORY PERIOD FOR REP WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory perional Failure to reply within the set or extended period for reply will, by statution Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICAT 1.136(a). In no event, however, may a reply but will apply and will expire SIX (6) MONTHS ute, cause the application to become ABAND	FION. be timely filed from the mailing date of this communication. ONED (35 U.S.C. § 133).		
Status				
1) ☐ Responsive to communication(s) filed on 24 2a) ☐ This action is FINAL . 2b) ☐ Th 3) ☐ Since this application is in condition for allow closed in accordance with the practice under	nis action is non-final. vance except for formal matters,			
Disposition of Claims				
4) ☐ Claim(s) 1-11 is/are pending in the application 4a) Of the above claim(s) is/are withdr 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-11 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and application Papers 9) ☐ The specification is objected to by the Examin	rawn from consideration. /or election requirement.			
10) The drawing(s) filed on is/are: a) according to by the Examination 10 and a specific a	ccepted or b) objected to by the drawing(s) be held in abeyance. ection is required if the drawing(s) is	See 37 CFR 1.85(a). s objected to. See 37 CFR 1.121(d).		
Priority under 35 U.S.C. § 119				
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 				
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Sumn Paper No(s)/Ma 5) Notice of Inform 6) Other:			

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 12/24/09 has been entered.

Response to Amendment

2. Applicant's amendments, filed 12/24/2009, have been fully considered and reviewed by the examiner. The examiner notes the amendment to claims 1 and 11. Claims 1-11 remain pending in the instant application.

Response to Arguments

3. Applicant's arguments filed 12/24/2009 have been fully considered but they are not persuasive because they are directed to newly amended claim limitations that were not present at the time of the final rejection.

In response to the added limitations, the examiner notes JP 251 explicitly discloses the sensor is completely away from the inductor as claimed (see figures). The mere fact that the inductor is connected to the sensor does not remedy the fact that the claims fail to exclude such a situation.

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As for the limitation requiring that the sensor is closer to the metal strip then the induction coils, the examiner notes that this limitations, in view of the teachings of JP 251, would have been obvious to one of ordinary skill in the art. JP 251 discloses the sensor is preferably coplanar to the electromagnetic edge; however the examiner notes that one of ordinary skill in the art would expect successful results in providing a sensor that is not coplanar. Specifically, the sensor measures the distance between the sensor and the metal strip and conveys the data to the controller to determine if the electromagnets should apply a magnetic force to provide the strip with the desired properties (location, vibration, etc.) One of ordinary skill in the art would expect predictable results in modification of the position of the sensor. Specifically, the sensor measures distance between the sensor and the steel strip, the logic controller will adjust the electromagnets accordingly and therefore the distance between the sensor and the steel strips does not have to equal the distance between the electromagnets and the steel strip. The mere fact that the sensor is placed closer to the steel strip does not provide basis for patentability because one of ordinary skill in the art would expect predictable results in the placement of the sensor at a location closer to the steel strip and thereafter providing the controller with the desired distance measurements that will provide the appropriate information to effectively control the steel strip. In other words, one of ordinary skill in the art would expect that the steel strip will be predictably controlled in the same manner because the simple modification of sensor placement and concurrent adjustment of the controller to provide the information to the controller of the placement of the sensor is well within the skill of one of ordinary skill in the art. By

moving the sensor to a place closer to the strip, one of ordinary skill in the art would understand that the sensor measurements will only be displaced by the amount of adjustment, i.e. the distance between the sensor and the steel strip is merely a function of the position of the sensor within the guide channel.

Alternatively, the examiner cited here JP 06108220 by Nakamoto which explicitly discloses the sensor is closer to the steel strip then the electromagnet (see figure 1) and therefore modification of the prior art to provide a sensor that is closer to the steel strip then the closest point of the electromagnet would have been obvious to one of ordinary skill in the art because such a modification would have led to predictable results of successful control.

All other arguments not specifically addressed above are considered not commensurate in scope with the claims or unsupported by any factual evidence and are thus deemed moot.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1, 2, and 7-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 03/076680 by Trakowski et al, hereafter WO '680, in view of JP 10298727, hereafter JP 727 and JP 10-110251, hereafter JP 251.

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*** Please note US Patent 7361224 is the patent which issued from the national stage application based on WO 03/076680. This patent is being used as an English translation of WO 03/076680, therefore all references to column and line number are found in 7361224 ***

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WO '680 discloses a device for hot dip coating a metal strand (1), especially a steel strip, in which the metal strand (1) is passed vertically through a coating tank (3) that contains the molten coating metal (2) and through a guide channel (4) upstream of the coating tank, with at least two inductors (5) installed on both sides of the metal strand (1) in the area of the guide channel (4) for generating an electromagnetic field in order to keep the coating metal (2) in the coating tank (3) and with at least one sensor for determining the position of the metal strand (1) in the area of the guide channel (4). (Column 3-4, figures). WO '680 discloses correction coils for position detection included at the same height as the inductors and including a induction field sensor to determine the position of the position of the strip in the guide channel (figures, column 4). WO '680 discloses sensors for determining the position of the metal strand are induction field sensors and using correction coils that are between the conductors and the strand, but fails to explicitly disclose the sensors are installed within the same height of the inductors as claimed. However, WO 680 discloses a higher frequency with lower powers is superposed on the induction coils and the higher frequency does not effect the normal seal and JP 727 discloses a method for controlling the vibration discloses position detection sensors installed within the height of the electromagnets (see figure, abstract). Therefore, taking the references collectively, it would have been

obvious to one of ordinary skill in the art at the time of the invention to have modified WO 680 to include the position sensors which are installed, as viewed in the direction of conveyance of the metal strand within the height of the inductors and between the inductors and the metal strand with a reasonable expectation of success

As for the requirement of the sensor being spaced from the inductors, this is clearly taught by JP 251, which discloses multiple arrangements for sensors for determining placement of the vertical steel strip includes among other things between the inductors and the metal strip and spaced apart from the inductors (see figures 1-5). Therefore, taking the references for all their teachings, it would have been obvious to one of ordinary skill in the art to have modified WO 680 in view of JP 727 to include sensors between the metal strip and the inductor, wherein the sensors are spaced apart from the inductors with a reasonable expectation of providing predictable results of control and measurement of the displacement of the metal strip in the guide channel, JP 251 explicitly discloses the sensor is completely away from the inductor as claimed (see figures). The mere fact that the inductor is connected to the sensor does not remedy the fact that the claims fail to exclude such a situation.

As for the limitation requiring that the sensor is closer to the metal strip then the closest point of the electromagnets, the examiner notes that this limitation, in view of the teachings of JP 251, would have been obvious to one of ordinary skill in the art. JP 251 discloses the sensor is preferably coplanar to the electromagnetic edge; however the examiner notes that one of ordinary skill in the art would expect successful results in providing a sensor that is not coplanar (i.e. closer to the strip). Specifically, the sensor

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measures the distance between the sensor and the metal strip and conveys the data to the controller to determine if the electromagnets should apply a magnetic force to provide the strip with the desired properties (location, vibration, etc.) One of ordinary skill in the art would expect predictable results in modification of the position of the sensor. Specifically, the sensor measures distance between the sensor and the steel strip, the logic controller will adjust the electromagnets accordingly and therefore the distance between the sensor and the steel strips does not have to equal the distance between the electromagnets and the steel strip. The mere fact that the sensor is placed closer to the steel strip does not provide basis for patentability because one of ordinary skill in the art would expect predictable results in the placement of the sensor at a location closer to the steel strip and thereafter providing the controller with the desired distance measurements that will provide the appropriate information to effectively control the steel strip. In other words, one of ordinary skill in the art would expect that the steel strip will be predictably controlled in the same manner because the simple modification of sensor placement and concurrent adjustment of the controller to provide the information to the controller of the placement of the sensor is well within the skill of one of ordinary skill in the art. By moving the sensor to a place closer to the strip, one of ordinary skill in the art would understand that the sensor measurements will only be displaced by the amount of adjustment, i.e. the distance between the sensor and the steel strip is merely a function of the position of the sensor within the guide channel.

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Claim 2: WO 680, JP 727 and JP 251 disclose, at figures, the position sensors and the inductors are arranged symmetrically with respect to the center plane of the guide channel.

Claims 7-9: JP 727 and JP 251 discloses including a measuring device and a subtractor in the system (see 6, 7 in figures and 0024-0026). Additionally, the examiner notes the claims are directed to the device and the remaining claims are directed to intended use of the structure and It is well settled that the intended use of a claimed apparatus is not germane to the issue of the patentability of the claimed structure. If the prior art structure is capable of performing the claimed use then it meets the claim. *In re Casey*, 152 USPQ 235, 238 (CCPA 1967); *In re Otto*, 136 USPQ 459 (CCPA 1963).

Claim 10: WO '680 discloses several pairs of coils are installed, as viewed in the direction of conveyance of the metal strand, within the height of the inductors and between the inductors and the metal strand (figures).

Claim 11: WO '680 in view of JP 727 and JP 251 discloses all that is taught above; additionally WO '680 discloses the voltages induced in the coils are measured, the difference between the measured voltages is taken, and the resulting value is used to derive an indicator for the position of the metal strand (Column 4, lines 5-23). Additionally, JP 727 and JP 251 discloses computing the deviation is measured from the desired value to result in an indicator of the position of the metal strand (0025-0026).

6. Claims 3-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO '680, in view of JP 727 and JP 251 and further in view of US Patent 4912407, hereafter US 407.

WO '680 in view of JP 727 and JP 251 discloses all that is taught above, including inductive sensors for determining the position, however, the references fail to disclose the coils as wire winding, one or more windings, copper coils, or the shape of the coils. However, US 407 discloses a known and suitable method for forming coils for determining position with respect to metal, discloses a displacement sensor includes a copper coil, without a core, with more then 1 circular winding (column 8), therefore taking the references collectively, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified WO '680 in view of 727 and JP 251 to use the sensors as taught by US 407 with a reasonable expectation of success because such sensors are taught as known and suitable inductive sensors for molten metal and position detection.

7. Claims 1, 2, and 7-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 03/076680 by Trakowski et al, hereafter WO '680, in view of JP 10298727, hereafter JP 727 and JP 10-110251, hereafter JP 251 and further in view of JP 06108220 by Kazunari, hereafter JP 220.

WO '680 in view of JP 727 and JP 251 discloses all that is taught above and while the examiner maintains the position of obviousness regarding the placement of the sensor, the examiner cites here JP 220, which explicitly discloses the sensor is

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closer to the steel strip then the electromagnet (see figure 1) and therefore modification of the prior art to provide a sensor that is closer to the steel strip then the closest point of the electromagnet would have been obvious to one of ordinary skill in the art because such a modification would have led to predictable results of successful control.

8. Claims 3-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO '680, in view of JP 727, JP 251, and JP 220 as applied above and further in view of US Patent 4912407, hereafter US 407.

WO '680 in view of JP 727, JP 251, and JP 220 discloses all that is taught above, including inductive sensors for determining the position, however, the references fail to disclose the coils as wire winding, one or more windings, copper coils, or the shape of the coils. However, US 407 discloses a known and suitable method for forming coils for determining position with respect to metal, discloses a displacement sensor includes a copper coil, without a core, with more then 1 circular winding (column 8), therefore taking the references collectively, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified WO '680 in view of JP 727, JP 251, and JP 220 to use the sensors as taught by US 407 with a reasonable expectation of success because such sensors are taught as known and suitable inductive sensors for molten metal and position detection.

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Conclusion

9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Us Patent 6194022 discloses attaching the sensors to computer, capable of acting as a measuring and subtractor as required by the claims (see column 3, lines 5-10).WO 01/71051 discloses multiple pairs of coils between the inductor and the metal strip.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to DAVID TUROCY whose telephone number is (571)272-2940. The examiner can normally be reached on Monday, Wednesday and Friday from 7 a.m. - 6 p.m., Tuesday and Thursdays 7-10 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Timothy Meeks can be reached on (571) 272-1423. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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/David Turocy/ Primary Examiner, Art Unit 1792